

Return to 27 West

VAUGHAN *Fine Tools*

Since 1869



VAUGHAN & BUSHNELL MFG. CO., 135 So. LaSalle St., Chicago 3, Illinois

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VAUGHAN *Fine Tools*



Since 1869

VAUGHAN products are made of special types of steel used to give the right degree of hardness that is best suited to the purpose of each tool.

Over 80 years experience in building a quality and serviceable line is behind VAUGHAN tools of today. That experience is your guarantee of VAUGHAN perfection.

We can say no more than

"It always pays to buy a good tool"

CATALOG NO. 80

CATALOG PAGES IN EITHER 8½x11 OR 11x11 FURNISHED UPON REQUEST.

VAUGHAN *Fine Tools*



Since 1869

Vaughan Hammers

Every Vaughan Hammer is made from high grade analysis steel and the handles are of select hickory carefully tested and graded. The famous Vaughan "built-in-balance" is something you can actually feel, a balance which permits the delivery of harder blows with greater accuracy and less fatigue.

VAUGHAN'S VANADIUM

Vaughan's Vanadium hammers are the accomplishment of over eighty years of quality tool manufacture. Made from special V & B formula vanadium steel and handled with the finest second growth white hickory—they are uniquely superior. This is a full polished, octagon neck, round head hammer—the special non-slip claw firmly grips either brad or spike. A tool of particular merit—widely acclaimed by carpenters.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
41 1/2 Nail	16 oz.	4	18 lbs.
42 Nail	13 oz.	4	14 lbs.
31 1/2 Ripping	16 oz.	4	18 lbs.

VAUGHAN 999

A heavy duty, full polished, octagon neck, straight claw hammer with 1 1/4 inch diameter round head designed for electricians, steamfitters, plumbers, millwrights, cement workers, and heavy carpentry work. Especially adapted for use with drills and concrete forms. Best grade two-tone oval hickory handle.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
999	20 oz.	4	22 lbs.

VAUGHAN *Fine Tools*



Since 1869

Vaughan Nail and Ripping Hammers

All Vaughan Nail and Ripping Hammers have our non-slip claw which will firmly grip any size nail from brad to spike. The sides are crowned and will not dent the wood when matching flooring or wainscoting.

DOUBLE OCTAGON NAIL

SUPERSTEEL

A design preferred by many carpenters. Has octagon head and neck with full octagonal, polished, white hickory handle. Head is full polished steel of the highest quality.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
D01	20 oz.	4	22 lbs.
D01½	16 oz.	4	18 lbs.
D02	13 oz.	4	14 lbs.

BELL FACE NAIL

SUPERSTEEL

Head and face highly polished. Neck smooth black. Sides highly polished. Best grade two-tone hickory handle.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
11	20 oz.	6	22 lbs.
11½	16 oz.	6	18 lbs.
12	13 oz.	6	14 lbs.
13	7 oz.	6	8 lbs.

BELL FACE RIPPING

SUPERSTEEL

Identical to hammer above except has straight claw for ripping.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
11R	20 oz.	6	22 lbs.
11½R	16 oz.	6	18 lbs.



Vaughan Nail and Ripping Hammers

PLAIN FACE NAIL

SUPERSTEEL

Full polished head with best grade two-tone hickory handle.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
1	20 oz.	6	22 lbs.
1½	16 oz.	6	18 lbs.



SCORED FACE NAIL—BELL FACE

SUPERSTEEL

Head highly polished. Flat milled face. Neck smooth black. Sides highly polished. Best grade two-tone hickory handle. A favorite with crate and box makers.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
211	20 oz.	6	22 lbs.
211½	16 oz.	6	18 lbs.



SCORED FACE RIPPING—BELL FACE

SUPERSTEEL

Same as above except has straight claw for ripping.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
211½R	16 oz.	6	18 lbs.



VAUGHAN *Fine Tools*



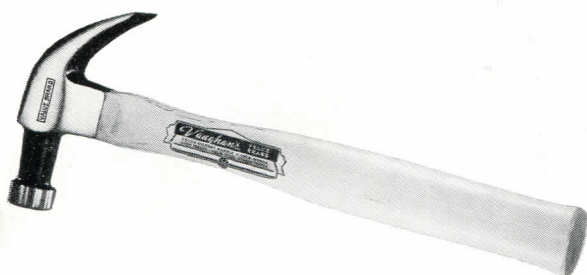
Since 1869

Vaughan Nail and Ripping Hammers

BELL FACE NAIL

VALUE BRAND

Smooth intermediate grade polished head and face. Neck black. Sides intermediate grade polished. Select hickory handle. A sturdy, dependable, good quality hammer.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
411	20 oz.	6	22 lbs.
411½	16 oz.	6	18 lbs.
412	13 oz.	6	14 lbs.
413	7 oz.	6	8 lbs.

BELL FACE RIPPING

VALUE BRAND

Identical to hammer above except has straight claw for ripping.

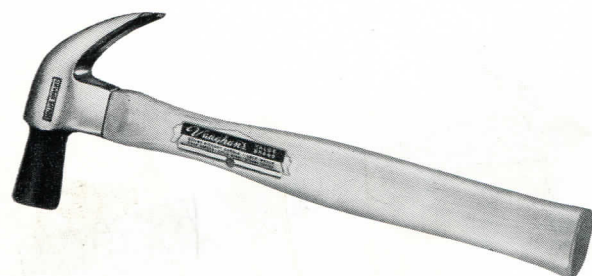


No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
411R	20 oz.	6	22 lbs.
411½R	16 oz.	6	18 lbs.

PLAIN FACE NAIL

VALUE BRAND

Smooth intermediate grade polished head and face. Neck black. Sides intermediate grade polished. Select hickory handle.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
401	20 oz.	6	22 lbs.
401½	16 oz.	6	18 lbs.



Vaughan Nail and Ripping Hammers

BELL FACE NAIL

TWENTIETH CENTURY

Rough black finish, polished face and bevel. White lacquered hickory handle. A good, serviceable hammer for general utility work.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
311½	16 oz.	6	18 lbs.
313	7 oz.	6	8 lbs.

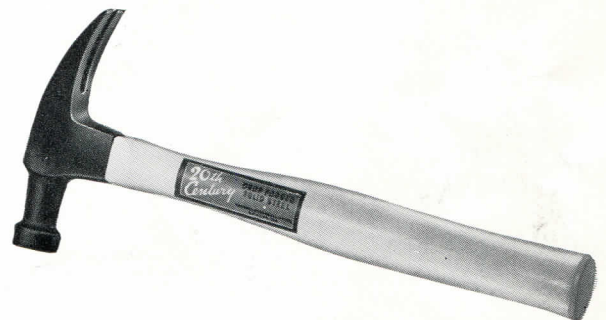


BELL FACE RIPPING

TWENTIETH CENTURY

Same as above except has straight claw for ripping.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
311½R	16 oz.	6	18 lbs.

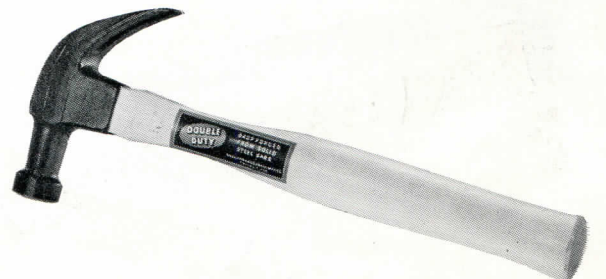


BELL FACE NAIL

DOUBLE DUTY

Black forge finish. White lacquered hickory handle. A good value for the money.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
611½	16 oz.	12	18 lbs.



VAUGHAN *Fine Tools*



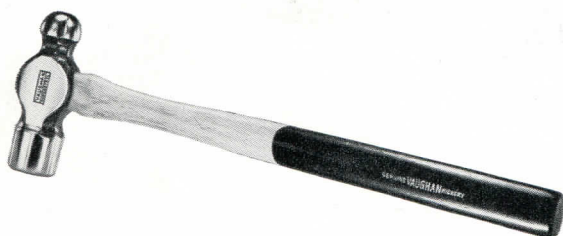
Since 1869

Vaughan Mechanics' Hammers

BALL PEIN HAMMERS

SUPERSTEEL

The mechanic's choice. Face crowned and edges beveled to prevent chipping. Face, head, sides and pein polished, black octagon necks. Best grade two-tone hickory handle.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
7/0	2 oz.	6	3 lbs.
5/0	4 oz.	6	5 lbs.
3/0	8 oz.	6	10 lbs.
2/0	12 oz.	6	13 lbs.
0	16 oz.	6	17 lbs.
1	20 oz.	4	22 lbs.
2	24 oz.	4	26 lbs.
4	32 oz.	4	32 lbs.
6	40 oz.	4	39 lbs.

VALUE BRAND

Polished face and pein. Smooth intermediate grade black finish on sides. Select hickory handle. A hammer that will stand up under a lot of abuse—and priced for volume selling.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
5/0B	4 oz.	6	5 lbs.
3/0B	8 oz.	6	10 lbs.
2/0B	12 oz.	6	13 lbs.
0B	16 oz.	6	17 lbs.
1B	20 oz.	4	22 lbs.
2B	24 oz.	4	26 lbs.
4B	32 oz.	4	32 lbs.
6B	40 oz.	4	39 lbs.



Vaughan Mechanics' Hammers

BALL PEIN HAMMERS

TWENTIETH CENTURY

Black forged finish, polished face and pein.
Natural finish hickory handle.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
TC2/0	12 oz.	6	13 lbs.
TC0	16 oz.	6	17 lbs.
TC1	20 oz.	4	22 lbs.
TC2	24 oz.	4	26 lbs.
TC3	32 oz.	4	32 lbs.

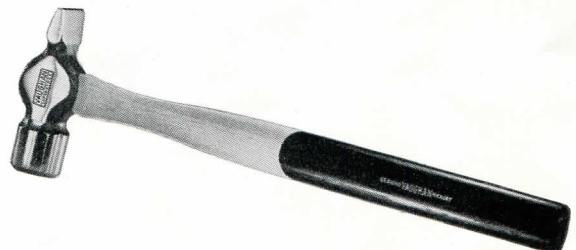


CROSS PEIN HAMMERS

SUPERSTEEL

Face same as Ball Pein. Pein is at right angle to the handle and is used to shape metals. Efficient on large rivets and when corner riveting or peining. Face, head, sides and pein polished, black octagon necks. Best grade two-tone hickory handle.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
2	24 oz.	4	26 lbs.

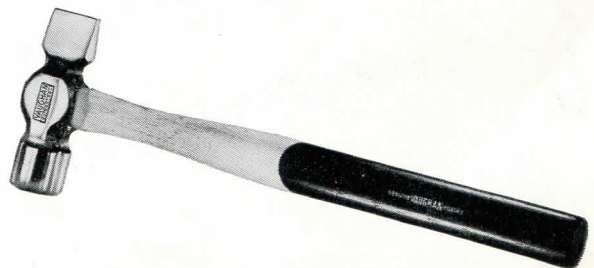


STRAIGHT PEIN HAMMERS

SUPERSTEEL

Face same as Ball Pein. Pein is parallel to handle and is used to shape metals. Efficient on large rivets and when corner riveting or peining. Face, head, sides and pein polished, black octagon necks. Best grade two-tone hickory handle.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
2	24 oz.	4	26 lbs.



VAUGHAN *Fine Tools*



Since 1869

Vaughan Mechanics' Hammers

MACHINISTS RIVETING

SUPERSTEEL

A light weight hammer for riveting and peining work. Full polished head. Best grade two-tone hickory handle.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
0	4 oz.	6	5 lbs.
1	7 oz.	6	8 lbs.
2	9 oz.	6	10 lbs.
3	12 oz.	6	13 lbs.

TINNERS PANEING

SUPERSTEEL

The square face is designed for work in corners, and the pein is specially designed for sheet metal work. Full polished head. Best grade two-tone hickory handle.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
2	12 oz.	6	13 lbs.

TINNERS RIVETING

SUPERSTEEL

A light weight hammer for use on sheet metal when driving and spreading rivets. Full polished head. Best grade two-tone hickory handle.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
2	12 oz.	6	13 lbs.

TILE SETTERS

SUPERSTEEL

Full polished square head of conventional tile setter's design. Best grade two-tone hickory handle.



No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
1	3 oz.	6	4 lbs.



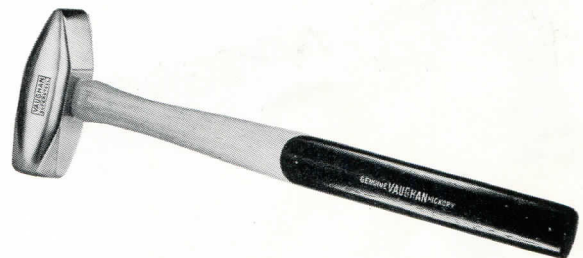
Vaughan Mechanics' Hammers

BLACKSMITHS (or ENGINEERS)

SUPERSTEEL

Used extensively by blacksmiths and engineers alike. Highest quality. Full polished head. Best grade two-tone hickory handle.

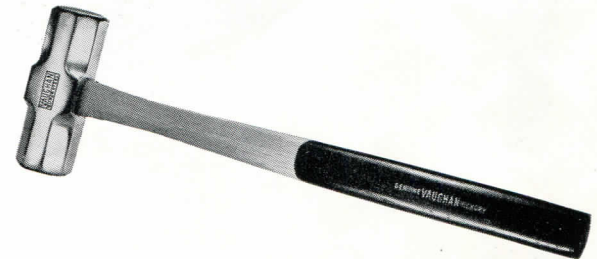
No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
0	24 oz.	4	26 lbs.
1	32 oz.	4	31 lbs.
2	40 oz.	4	39 lbs.
3	48 oz.	4	44 lbs.



TWENTIETH CENTURY

Like above except for oil finished head and natural finish hickory handle. (Not illustrated.)

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
TC0	24 oz.	4	26 lbs.
TC1	32 oz.	4	31 lbs.
TC2	40 oz.	4	39 lbs.
TC3	48 oz.	4	44 lbs.



DOUBLE FACE ENGINEERS

SUPERSTEEL

A heavy hammer with two striking faces. Full polished head. Best grade hickory handle.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
2	40 oz.	4	40 lbs.
3	48 oz.	4	45 lbs.



LINEMAN'S (or FARRIERS TURNING)

SUPERSTEEL

A double face short, heavy hammer used by line-men and horseshoers alike. Full polished faces and heads. Smooth black body. Best grade two-tone hickory handle.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
0	36 oz.	4	37 lbs.

VAUGHAN *Fine Tools*



Since 1869

Vaughan Mechanics' Hammers



BRICKLAYERS HAMMER

SUPERSTEEL

An all-purpose hammer for brick work—the square head designed for tapping to align brick, the chisel end for cutting brick. Polished face and chisel bevel. Smooth black finished head. Best grade two-tone hickory handle.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
1	24 oz.	4	24 lbs.



BRICKLAYERS SCUTCH

SUPERSTEEL

This is a double end hammer with both ends designed for cutting brick. Same finish and quality as above.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
10	24 oz.	4	24 lbs.



FARRIERS HAMMER

SUPERSTEEL

A short, light hammer used principally by horse-shoers for driving horseshoe nails. Full polished head. Best grade two-tone hickory handle.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
10	10 oz.	6	12 lbs.



PROSPECTING PICK

SUPERSTEEL

A favorite with prospectors and concrete workers. Full polished head. Best grade two-tone hickory handle.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
1	16 oz.	4	20 lbs.



Vaughan Magnetic Hammers

MAGNETIC BILL POSTERS

SUPERSTEEL

Bill Posters favorite. Full polished magnetic head. Best grade two-tone hickory handle.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
55	5 oz.	6	6 lbs.
85	8 oz.	6	10 lbs.



MAGNETIC TACK

SUPERSTEEL

Full polished head and claw with magnetic driving face. Best grade two-tone hickory handle.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
5	5 oz.	6	7 lbs.



MAGNETIC UPHOLSTERERS

SUPERSTEEL

Full polished head with one end a driving face and the other end a magnetic face. Best grade two-tone hickory handle.

No.	Weight of Head	Pack	Shipping Wgt. Per Dozen
6	7 oz.	6	9 lbs.



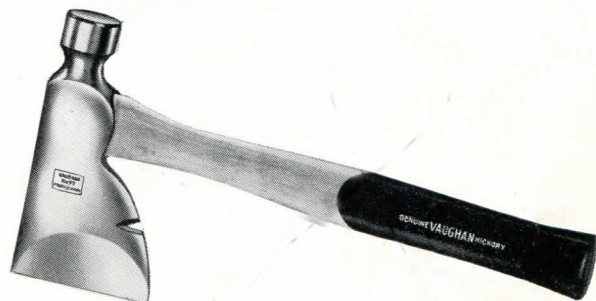
Vaughan Hatchets

Vaughan Hatchets are forged from bars of high grade steel and subjected to special heat treatment, thus giving them a cutting edge that remains keen. All patterns have thin bits for rapid cutting. Handles are of select hickory carefully tested and graded.

SPECIAL PATTERN HATCHETS

VAUGHAN 99

With a VAUGHAN 99 in a tool box, no other hatchet is needed! Here is truly a hatchet for the artisan—it has a long crescent bevel of draw knife shape for fast and close cutting. It also has a special crowned blade (Pat. D-115-256), higher in center and flowing each way, thus preventing binding. The handle is specially designed to fit the hand with bell shaped end to prevent slipping. This hatchet is an ideal weight—it feels light in the hand yet has sufficient weight for heavy work—and it's perfectly balanced too. The head is full polished and the handle is of best grade two-tone hickory.



No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
99	24 oz.	3½"	6	25 lbs.

UNDERHILL PATTERN LATHING

SUPERSTEEL

This hatchet has the 12 row milled oval face and extra thin blade—the choice of lathers everywhere. Head is full polished. Best grade two-tone hickory handle.



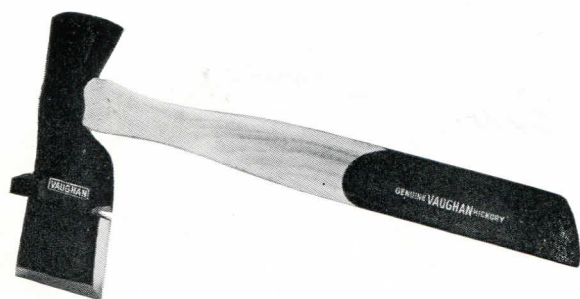
No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
12	14 oz.	2⅛"	6	20 lbs.

VAUGHAN *Fine Tools*



Since 1869

Vaughan Special Pattern Hatchets



PROFESSIONAL SHINGLING

With Gauge

SUPERSTEEL

Smooth black finish with polished bevels on cutting edge and also on under side. Positive gauge for measuring. 12 row oval face. Best grade two-tone hickory handle.

No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
220	14 oz.	2 1/8"	6	20 lbs.



FRUIT BOX

SUPERSTEEL

Polished finish, 12 row oval face, long thin blade. Recognized Coast pattern. Perfect balance with full sized handle grip to equalize weight. Best grade two-tone hickory handle.

No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
1	12 oz.	2 1/8"	6	18 lbs.
2	16 oz.	2 1/4"	6	22 lbs.
3	16 oz.	2 1/4"	6	24 lbs.

(No. 3 has 15" handle)



Vaughan Standard Pattern Hatchets

HAINES PATTERN HALF

SUPERSTEEL

A very light hatchet with thin blade and round head. Specially designed for fine finishing work and especially adapted for expert carpenters and mechanics. Full polished head. Best grade two-tone hickory handle.

No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
101	16 oz.	3 1/4"	6	19 lbs.



CAR BUILDERS (or CARPENTERS HALF)

SUPERSTEEL

A medium weight hatchet designed for fairly heavy work—used for both cutting and driving. Head, face and bevel highly polished, sides and octagon neck smooth black finish. Best grade two-tone hickory handle.

No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
2	22 oz.	3 1/2"	6	26 lbs.
S2	Same as No. 2 except has flat milled face. (Not illustrated)			

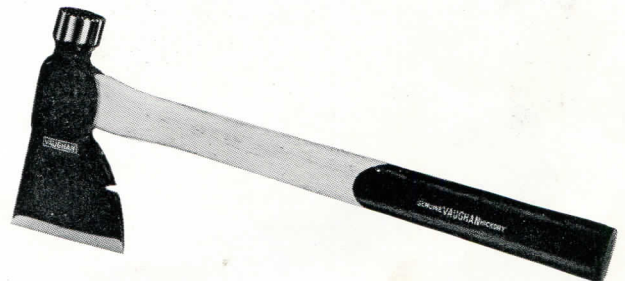


RIG BUILDERS

SUPERSTEEL

Same head as No. 2 Car Builders except has flat milled face. Best grade two-tone 17" hickory handle. Ideal for use in erecting derricks.

No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
2	22 oz.	3 1/2"	6	28 lbs.



VAUGHAN *Fine Tools*



Since 1869

Vaughan Standard Pattern Hatchets

HALF

SUPERSTEEL

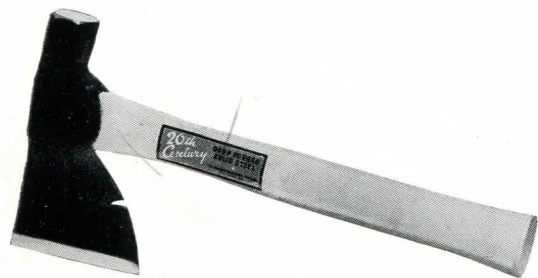
A medium weight hatchet for general use. The octagon face is in line with the top of the head for reaching close to corners. Smooth black finish. Best grade two-tone hickory handle.



No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
1	15 oz.	3 $\frac{1}{4}$ "	6	21 lbs.
2	22 oz.	3 $\frac{5}{8}$ "	6	25 lbs.

TWENTIETH CENTURY

Same as above except for finish. Rough black finish. Ivory lacquered hickory handle.



No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
502	22 oz.	3 $\frac{5}{8}$ "	6	25 lbs.

BROAD

SUPERSTEEL

A heavy pattern hatchet with wide single bevel for the heaviest cutting work. Large flat head for driving spikes. Smooth black finish. Best grade two-tone hickory handle.



No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
2	28 oz.	4 $\frac{1}{2}$ "	6	31 lbs.
4	42 oz.	5 $\frac{1}{2}$ "	6	42 lbs.

TWENTIETH CENTURY

Same as above except for finish. Rough black finish. Ivory lacquered hickory handle.



No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
502	28 oz.	4 $\frac{1}{2}$ "	6	31 lbs.
504	42 oz.	5 $\frac{1}{2}$ "	6	42 lbs.



Vaughan Standard Pattern Hatchets

CLAW

SUPERSTEEL

A general all-purpose hatchet with polished face and claw and polished bevel. Smooth black finish. Best grade two-tone hickory handle.

No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
2	25 oz.	4"	6	30 lbs.



LATHING

SUPERSTEEL

Standard pattern lathing hatchet. Flat milled face and polished bevel. Smooth black finish. Best grade two-tone hickory handle.

No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
2	17 oz.	2½"	6	17 lbs.



FLOORING

SUPERSTEEL

A single bevel hatchet with polished face and bevel. Smooth black finish. Best grade two-tone hickory handle.

No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
1	24 oz.	3¾"	6	29 lbs.

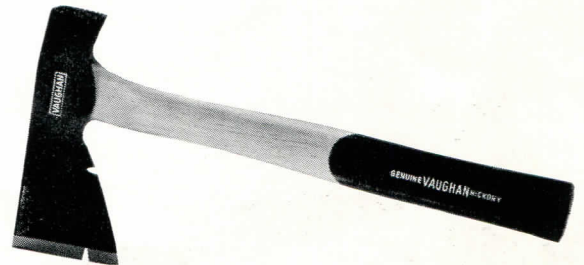


BARRELING (or PRODUCE)

SUPERSTEEL

A light weight hatchet with flat milled face and polished bevel. Additional nail slot in blade. Smooth black finish. Best grade two-tone hickory handle.

No.	Weight of Head	Cut	Pack	Shipping Wgt. Per Dozen
2	14 oz.	2½"	6	18 lbs.



VAUGHAN *Fine Tools*



Since 1869

Vaughan *SUB-ZERO* Axes

THERE IS NO FINER AXE AT ANY PRICE!

This is the Axe with the distinctive blue finish and the silver stripes (Reg. U.S. Pat. Off.).

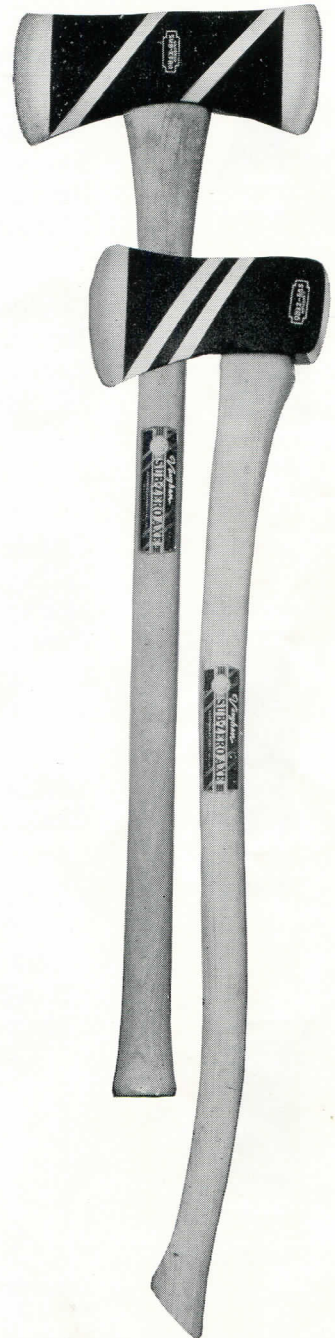
Vaughan *SUB-ZERO* Axes are recognized by wood choppers everywhere for their quality, design, balance and ability to stand up under sub-zero temperatures—even as low as 50° below zero.

The Vaughan patented ELECTRIC FUSION PROCESS (Pats. 1,948,548 and 1,948,549) and Special Heat Treatment are responsible for their toughness—their superior performance is the result of over 80 years experience in the manufacture of fine tools.

THE ONLY AXE WITH ALL THESE FEATURES

1. **Custom Built for Cold Climates**—Safer to use. Stands up under any outside temperature.
2. **Extra Thin Blade for Easier Cutting**—Deeper cuts with less effort. Quicker sharpening, keener edge.
3. **Patented Electric Fusion Process**—Permits a tough steel eye that reduces breakage, and a thin all-tool steel blade especially selected for its cutting qualities.
4. **Special Heat Treatment**—Controlled heat treating processes achieve a temper that takes *and holds* an edge under hardest usage.
5. **Built-in Balance**—Easier to handle, safer to use. Superb balance lessens fatigue, makes chopping easier.
6. **Select White Hickory Handles**—Finished to a satin-like smoothness. Easy to grip—easy to hold.

SUB-ZERO Axes are furnished in all the plain shape patterns shown on the following page.





Since 1869

Axe Patterns and Weights

SINGLE BIT

Pattern

Weights, Lbs.

Plain

Dayton (or Yankee).....	3	to 4½
Jersey (or Baltimore-Jersey).....	3	to 4½
Kentucky (or Southern-Kentucky).....	3½	to 4½
Michigan.....	3	to 4½

Beveled

Dayton.....	3	to 4½
Jersey.....	3	to 4½
Kentucky.....	3½	to 4½
Michigan.....	3	to 4½

DOUBLE BIT

Plain

Cruiser (or Cedar).....	2½	
Falling.....	4	to 4½
Michigan.....	3	to 4½
Reversible.....	3½	to 4½
Swamping.....	3½	to 4½
Western.....	3	to 4½

Beveled

Michigan.....	3	to 4½
Western.....	3	to 4½

AXE ASSORTMENTS

3½ LB. GROUP

All 3 or 3½ lbs. or assorted:
3 to 3½ 3 to 4
Total weight not over 42 lbs.
No Axe over 4 lbs.

4 LB. GROUP

All 4 lbs. or assorted:
3 to 4½ 3½ to 4
3½ to 4½
Total weight not over 48 lbs.
No Axe over 4½ lbs.

4½ LB. GROUP

All 4½ lbs. or assorted:
4 to 4½
Total weight not over 54 lbs.
No Axe over 4½ lbs.

Approximate shipping weight of handled Axes—60 lbs. per dozen for 3 lb. axe. Add 6 lbs. for each ½ lb. over 3 lbs.

Handled Axes packed 6 to a carton.

Unhandled Axes packed 12 to a box.



Dayton



Jersey



Falling



Michigan



Kentucky



Michigan



Reversible



Swamping



Western

VAUGHAN *Fine Tools*



Since 1869

Vaughan Axes

MEN'S CHOPPING AXES

SUPERSTEEL

Plain—Smooth black finish. Polished bevels.

Beveled—Red poll, blue bevels, polished blade.

Handles are select grade two-tone hickory.

SUPERSTEEL Axes are furnished in the patterns and weights shown on opposite page.

TWENTIETH CENTURY

Forged finish head, ground blade, polished bevel. Ivory lacquered hickory handle.

TWENTIETH CENTURY Axes are furnished in Dayton, Jersey, Kentucky and Michigan **Single Bit only**.

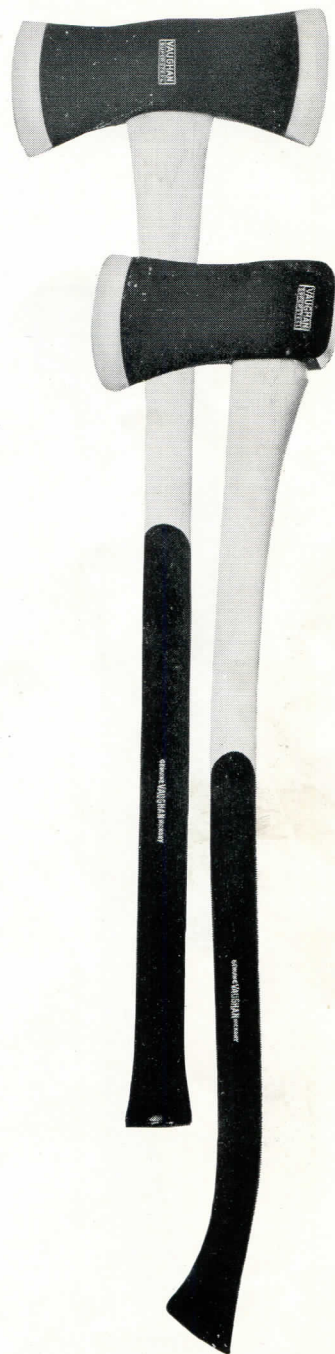
Weights—3½ lb. and 4 lb. only. (Not Illustrated.)

MINERS AXES

TWENTIETH CENTURY

Forged finish head, ground blade, polished bevel. 26" Ivory lacquered hickory handle. Furnished in Dayton pattern only.

Weights—3½ lb. and 4 lb. only. (Not Illustrated.)

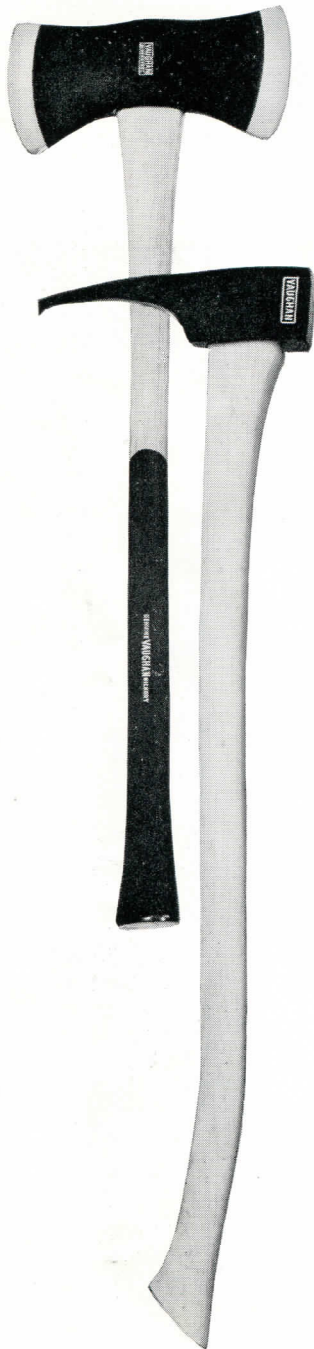


VAUGHAN *Fine Tools*



Since 1869

Vaughan Special Pattern Axes



CRUISER (or CEDAR) AXE

SUPERSTEEL

Smooth black finish. Polished bevels. This is a light weight double bit axe with a 28" select grade two-tone hickory handle. 2½ lb. weight only.

HOOKAROON (or PICKAROON)

Forged finish head, ground pick. 2½ lb. head. 36" select grade hickory handle.

PULASKI MATTOCK AXE

SUPERSTEEL

Smooth black finish. Polished bevels on axe blade and mattock. 3¾ lb. head. 36" select grade hickory handle. (Not Illustrated.)



Vaughan Light Axes

SUPERSTEEL

Smooth black finish. Polished bevel. Select grade two-tone hickory handle.

TWENTIETH CENTURY

Forged finish head, ground blade, polished bevel. Ivory lacquered hickory handle.

BOYS

2¼ lb. head. 28" handle.

No. 2 **SUPERSTEEL**

No. TC2 **TWENTIETH CENTURY** (Not Illustrated).

Shipping wgt. per dozen—44 lbs.

HOUSE

2¼ lb. head. 19" handle.

No. 22 **SUPERSTEEL**

No. TC22 **TWENTIETH CENTURY** (Not Illustrated).

Shipping wgt. per dozen—40 lbs.

HUNTERS

1¾ lb. head. 17" handle.

No. 222 **SUPERSTEEL**

No. TC222 **TWENTIETH CENTURY** (Not Illustrated).

Shipping wgt. per dozen—28 lbs.

CAMP

1¼ lb. head. 14" handle.

No. 322 **SUPERSTEEL** (Not Illustrated).

No. TC322 **TWENTIETH CENTURY** (Not Illustrated).

Shipping wgt. per dozen—22 lbs.

BELT

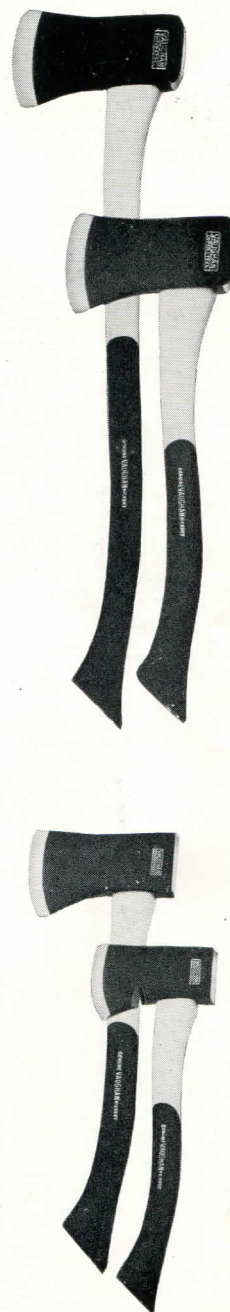
Same as **Camp** except has nail slot.

No. 0 **SUPERSTEEL**

Shipping wgt. per dozen—22 lbs.

Leather sheaths for **Camp** and **Belt** Axes available if desired.

All Light Axes are packed 6 to a box.





Vaughan Chisels and Punches

Vaughan Chisels and Punches are made with the same care and fine workmanship that characterizes all Vaughan products. Over 80 years of quality tool making is your guarantee that you are buying the best when you buy Vaughan.

SQUARE CHISELS AND PUNCHES

Vaughan Square Chisels and Punches are forged from high grade alloy chisel steel, and are carefully tempered and tested. The beveled square steel keeps the tools from rolling and affords a more comfortable grip. Ideal for automotive use, as well as around the house and farm.

NO. 70 COLD CHISELS

Order by No. and Size of Steel

Size Steel	Cut	Lgth. In.	Pack	Shipping Wgt. Per Dozen
1/4	1/4	5	12	1 lb.
5/16	3/8	5 1/2	12	2 lbs.
3/8	1/2	6	12	4 1/2 lbs.
1/2	5/8	7	12	8 lbs.
5/8	3/4	7 1/2	6	13 lbs.
3/4	7/8	8	6	17 1/2 lbs.



PIN PUNCHES

Order by Number

No.	Point	Size Steel	Lgth. In.	Shipping Wgt. Per Dozen
73	3/32	1/4	4 1/2	3/4 lb.
74	1/8	1/4	4 7/8	1 lb.
75	5/32	5/16	5 1/2	1 1/2 lbs.
76	3/16	3/8	5 3/4	2 lbs.



Packed 12 to a box

SOLID (or STARTER) PUNCH

Order by Number.

No.	Point	Size Steel	Lgth. In.	Shipping Wgt. Per Dozen
76	3/16	7/16	6	3 lbs.



Packed 12 to a box



Since 1869

Vaughan Square Chisels and Punches

PRICK PUNCHES

Order by Number



No.	Size Steel	Lgth. In.	Shipping Wgt. Per Dozen
78	$\frac{3}{8}$	5	2 lbs.
79	$\frac{1}{2}$	6	4 lbs.

Packed 12 to a box

CENTER PUNCH

Order by Number



No.	Size Steel	Lgth. In.	Shipping Wgt. Per Dozen
79	$\frac{1}{2}$	$5\frac{1}{4}$	$3\frac{1}{2}$ lbs.

Packed 12 to a box

LONG TAPER MACHINE PUNCHES

Order by Number



No.	Point	Size Steel	Lgth. In.	Shipping Wgt. Per Dozen
703	$\frac{3}{32}$	$\frac{5}{16}$	9	$2\frac{1}{4}$ lbs.
704	$\frac{4}{32}$	$\frac{3}{8}$	9	$3\frac{1}{4}$ lbs.
705	$\frac{5}{32}$	$\frac{7}{16}$	9	$4\frac{1}{2}$ lbs.

Packed 12 to a box

NO. 700 SQUARE TOOL ASSORTMENT (Not illustrated).

This Assortment consists of 2 each of the Chisels and Punches shown on page 27 and 28, with the exception of the $\frac{5}{16}$ and $\frac{3}{4}$ No. 70 chisels, which are not included, and one Wooden Display Block which holds all 30 of the tools. This display is adapted for counter or show window and helps to greatly increase the sale of such types of tools.

Packed 1 to a box. Shipping weight 9 lbs.



Vaughan Chisels

NO. 45 COLD CHISELS

Order by No. and Size of Steel

Made from high grade hexagon chisel steel. Polished head and taper. Attractive blue and silver finish body. This is Vaughan's first quality line.

Size Steel	Cut	Lgth. In.	Shipping Wgt. Per Dozen
$\frac{1}{4}$	$\frac{5}{16}$	5	1 lb.
$\frac{5}{16}$	$\frac{3}{8}$	$5\frac{1}{4}$	$1\frac{1}{2}$ lbs.
$\frac{3}{8}$	$\frac{7}{16}$	$5\frac{1}{2}$	$2\frac{1}{4}$ lbs.
$\frac{7}{16}$	$\frac{1}{2}$	6	3 lbs.
$\frac{1}{2}$	$\frac{5}{8}$	6	4 lbs.
$\frac{5}{8}$	$\frac{3}{4}$	7	$7\frac{1}{4}$ lbs.
$\frac{3}{4}$	$\frac{7}{8}$	$7\frac{1}{2}$	11 lbs.
$\frac{7}{8}$	1	8	16 lbs.
1	$1\frac{1}{8}$	$8\frac{1}{2}$	22 lbs.
$\frac{5}{8}$	$\frac{3}{4}$	12	14 lbs.
$\frac{3}{4}$	$\frac{7}{8}$	12	18 lbs.

Packed as follows: $\frac{1}{4}$ to $\frac{5}{8}$ incl., 12 to a box.
 $\frac{3}{4}$ and larger, 6 to a box.



NO. 40 COLD CHISELS

Order by No. and Size of Steel

This line of cold chisels is also made from high grade hexagon chisel steel and differs only from the No. 45 in finish. Black finish with polished cutting edge. A good chisel in the lower price range.

Furnished in same sizes as No. 45 except no 12" chisels furnished in No. 40 line.

Pack and weight same as above





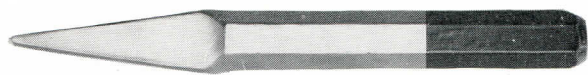
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Vaughan Chisels

NO. 50 CAPE CHISELS

Order by No. and Size of Cut

Made from high grade hexagon chisel steel. Polished blade and head. Attractive blue and silver finish body.



Cut	Size Steel	Lgth. In.	Shipping Wgt. Per Dozen
$\frac{1}{4}$	$\frac{5}{8}$	7	6 $\frac{1}{4}$ lbs.
$\frac{5}{16}$	$\frac{5}{8}$	7	6 $\frac{1}{4}$ lbs.
$\frac{3}{8}$	$\frac{5}{8}$	7	6 $\frac{1}{4}$ lbs.
$\frac{1}{2}$	$\frac{3}{4}$	7 $\frac{1}{2}$	9 $\frac{1}{2}$ lbs.

Packed 6 to a box

NO. 55 DIAMOND POINT CHISELS

Order by No. and Size of Cut

Made from high grade hexagon chisel steel. Polished blade and head. Attractive blue and silver finish body.



Cut	Size Steel	Lgth. In.	Shipping Wgt. Per Dozen
$\frac{1}{4}$	$\frac{5}{8}$	7 $\frac{1}{4}$	6 $\frac{1}{4}$ lbs.
$\frac{5}{16}$	$\frac{5}{8}$	7 $\frac{1}{4}$	6 $\frac{1}{4}$ lbs.
$\frac{3}{8}$	$\frac{5}{8}$	7 $\frac{1}{4}$	6 $\frac{1}{4}$ lbs.
$\frac{1}{2}$	$\frac{3}{4}$	7 $\frac{1}{4}$	9 $\frac{1}{2}$ lbs.

Packed 6 to a box

NO. 65 ROUND NOSE CHISELS

Order by No. and Size of Cut

Made from high grade hexagon chisel steel. Polished blade and head. Attractive blue and silver finish body.



Cut	Size Steel	Lgth. In.	Shipping Wgt. Per Dozen
$\frac{1}{4}$	$\frac{5}{8}$	6 $\frac{3}{4}$	6 $\frac{1}{4}$ lbs.
$\frac{5}{16}$	$\frac{5}{8}$	7	6 $\frac{1}{2}$ lbs.
$\frac{3}{8}$	$\frac{5}{8}$	7	6 $\frac{1}{2}$ lbs.
$\frac{1}{2}$	$\frac{3}{4}$	7 $\frac{1}{4}$	9 $\frac{1}{2}$ lbs.

Packed 6 to a box



Vaughan Chisels

PLUMBERS STEEL WOOD CHISELS

Order by Cut

This tool is generally used for cutting holes in wood for piping. It is made of high grade hexagon chisel steel, oil tempered, with polished blade and head. The body is attractively finished in blue and silver.



Cut	Size Steel	Lgth. In.	Shipping Wgt. Per Dozen
$\frac{3}{4}$	$\frac{1}{2}$	10	6 $\frac{1}{2}$ lbs.
1	$\frac{5}{8}$	11	11 lbs.
1 $\frac{1}{4}$	$\frac{3}{4}$	11 $\frac{1}{2}$	16 $\frac{1}{2}$ lbs.

Packed 6 to a box

FLOOR CHISELS

Order by Cut

Vaughan's Floor Chisel has a thin blade for cutting tongues on matched flooring without marring the surface. Every carpenter, plumber and electrician should have this tool in his kit. Forged from high grade hexagon chisel steel. Polished blade. The body is attractively finished in blue and silver.



Cut	Size Steel	Lgth. In.	Shipping Wgt. Per Dozen
2	$\frac{5}{8}$	10	11 lbs.
2 $\frac{1}{2}$	$\frac{5}{8}$	11	11 $\frac{1}{2}$ lbs.
3	$\frac{5}{8}$	12	12 lbs.

Packed 6 to a box

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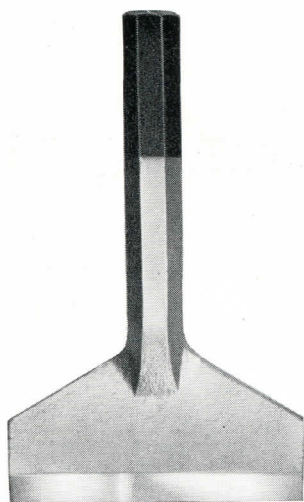
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Vaughan Chisels

BRICKLAYERS CHISELS

Order by Number

This Chisel is used for cutting bricks to size. It has an offset shank and a double bevel. Made from forged steel. Oil tempered. Polished finish head and cutting edge. The body is attractively finished in blue and silver.



No.	Cut	Lgth. In.	Shipping Wgt. Per Dozen
13	3	6 $\frac{3}{4}$	13 lbs.
13 $\frac{1}{2}$	3 $\frac{1}{2}$	7 $\frac{1}{2}$	13 $\frac{1}{2}$ lbs.
14	4	7 $\frac{1}{2}$	14 lbs.

Packed 6 to a box

BRICKLAYERS SETS

Order by Number

Same as Bricklayers Chisels except has single bevel. Used for adjusting and trimming bricks. (Not illustrated.)

No.	Cut	Lgth. In.	Shipping Wgt. Per Dozen
3	3	6 $\frac{3}{4}$	13 lbs.
3 $\frac{1}{2}$	3 $\frac{1}{2}$	7 $\frac{1}{2}$	13 $\frac{1}{2}$ lbs.
4	4	7 $\frac{1}{2}$	14 lbs.

Packed 6 to a box

CONCRETE CHISELS

Order by Size of Steel

Vaughan Concrete Chisels are designed especially for breaking through sections of concrete or street pavements. They are made from high grade hexagon chisel steel. Black finish.



Size Steel	Lgth. In.	Shipping Wgt. Per Dozen
$\frac{7}{8}$	12	25 lbs.
1	12	33 lbs.
1	18	48 lbs.

Packed loose

Vaughan Punches

Vaughan Punches are made from high grade hexagon tool steel, tempered and tested, and guaranteed to stand up under hard usage.

MACHINE (or PIN) PUNCHES

Made with special taper to allow clearance. Polished taper and head. Attractive blue and silver finish body.

No.	Size	Pack	Shipping Wgt. Per Dozen
11	$\frac{8}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{4}$ lbs.
12	$\frac{7}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{4}$ lbs.
13	$\frac{6}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{4}$ lbs.
14	$\frac{5}{32} \times \frac{3}{8} \times 6$	12	2 lbs.
15	$\frac{4}{32} \times \frac{3}{8} \times 6$	12	1 $\frac{3}{4}$ lbs.
16	$\frac{3}{32} \times \frac{3}{8} \times 6$	12	1 $\frac{3}{4}$ lbs.
80	$\frac{3}{16} \times \frac{1}{2} \times 8$	6	4 $\frac{1}{2}$ lbs.
90	$\frac{7}{32} \times \frac{5}{8} \times 9$	6	8 lbs.
100	$\frac{1}{4} \times \frac{3}{4} \times 10$	6	12 $\frac{1}{2}$ lbs.



SOLID (or STARTER) PUNCHES

Regular taper. Polished taper and head. Attractive blue and silver finish body.

No.	Size	Pack	Shipping Wgt. Per Dozen
41	$\frac{8}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{2}$ lbs.
42	$\frac{7}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{2}$ lbs.
43	$\frac{6}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{2}$ lbs.
44	$\frac{5}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{2}$ lbs.
45	$\frac{4}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{2}$ lbs.
46	$\frac{3}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{2}$ lbs.
8	$\frac{5}{32} \times \frac{1}{2} \times 8$	6	4 $\frac{1}{2}$ lbs.
9	$\frac{3}{16} \times \frac{5}{8} \times 9$	6	8 lbs.
10	$\frac{1}{4} \times \frac{3}{4} \times 10$	6	12 $\frac{1}{2}$ lbs.



Regular taper. Black finish.

1	$\frac{8}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{2}$ lbs.
2	$\frac{7}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{2}$ lbs.
3	$\frac{6}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{2}$ lbs.
4	$\frac{5}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{2}$ lbs.
5	$\frac{4}{32} \times \frac{1}{2} \times 6$	12	3 $\frac{1}{2}$ lbs.





Since 1869

Vaughan Tools

PRICK AND CENTER PUNCHES



Prick Punch is sharp pointed for piercing sheet metal. Center Punch has blunt point for making centers prior to drilling. Made from high grade hexagon tool steel. Polished taper and head. Attractive blue and silver finish body.

No.	Steel	Lgth. In.	Shipping Wgt. Per Dozen
50	$\frac{3}{8}$	4	1 $\frac{1}{4}$ lbs.
145	$\frac{1}{2}$	6	3 $\frac{3}{4}$ lbs.

Packed 12 to a box



COUNTERSINK BITS

No. 14 is Rose pattern. Designed for use on brass. Polished finish.

No. 15 is Snail pattern. Designed for forming and countersinking in wood. Polished finish.

No.	Lgth. In.	Shipping Wgt. Per Dozen
14	4 $\frac{1}{2}$	1 $\frac{1}{2}$ lbs.
15	4 $\frac{1}{2}$	1 $\frac{1}{2}$ lbs.

Packed 12 to a box



BOX (or HAY) HOOKS

Used for handling boxes or baled products. No. 1 has hardwood handle. No. 12 has steel loop handle. Both forged from high grade steel. Natural finish.

No.	Size Steel	Overall lgth. In.	Under Handle In.	Shipping Wgt. Per Dozen
1	$\frac{1}{2}$	8 $\frac{1}{2}$	7	10 lbs.
12	$\frac{1}{2}$	12	8 $\frac{1}{2}$	16 lbs.

Packed loose

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Vaughan Tools

STAR DRILLS

Star Drills receive severe usage and must be made right in order to give satisfactory service. V & B Star Drills will not bend. The countersink shaped point centers the drill and facilitates cutting. The long grooves allow clearance for the brick and cement.

VAUGHAN

Blue and silver finish.

Polished wings and cutting edge.

12 Inch Length		18 Inch Length	
Size	Shipping Wgt. Per Dozen	Size	Shipping Wgt. Per Dozen
$\frac{1}{4}$	2 $\frac{1}{4}$ lbs.	$\frac{3}{8}$	7 lbs.
$\frac{5}{16}$	3 $\frac{1}{4}$ lbs.	$\frac{1}{2}$	7 $\frac{3}{4}$ lbs.
$\frac{3}{8}$	4 $\frac{1}{2}$ lbs.	$\frac{5}{8}$	13 $\frac{1}{4}$ lbs.
$\frac{7}{16}$	5 lbs.	$\frac{3}{4}$	20 $\frac{1}{4}$ lbs.
$\frac{1}{2}$	5 $\frac{1}{2}$ lbs.	$\frac{7}{8}$	28 $\frac{1}{2}$ lbs.
$\frac{5}{8}$	8 $\frac{1}{2}$ lbs.	1	39 $\frac{1}{2}$ lbs.
$\frac{3}{4}$	12 $\frac{3}{4}$ lbs.	1 $\frac{1}{4}$	44 lbs.
$\frac{7}{8}$	19 lbs.		
1	24 $\frac{1}{2}$ lbs.		
1 $\frac{1}{4}$	29 lbs.		



Packed as follows: $\frac{1}{4}$ to $\frac{3}{4}$ incl., 12 to a box
 $\frac{7}{8}$ and larger, 6 to a box

DOUBLE DUTY

Black Finish

12 Inch Length		18 Inch Length	
Size	Shipping Wgt. Per Dozen	Size	Shipping Wgt. Per Dozen
$\frac{1}{4}$	2 $\frac{1}{4}$ lbs.	$\frac{3}{8}$	7 lbs.
$\frac{5}{16}$	3 $\frac{1}{4}$ lbs.	$\frac{1}{2}$	7 $\frac{3}{4}$ lbs.
$\frac{3}{8}$	4 $\frac{1}{2}$ lbs.	$\frac{5}{8}$	13 $\frac{1}{4}$ lbs.
$\frac{7}{16}$	5 lbs.	$\frac{3}{4}$	20 $\frac{1}{4}$ lbs.
$\frac{1}{2}$	5 $\frac{1}{2}$ lbs.	$\frac{7}{8}$	28 $\frac{1}{2}$ lbs.
$\frac{5}{8}$	8 $\frac{1}{2}$ lbs.	1	39 $\frac{1}{2}$ lbs.
$\frac{3}{4}$	12 $\frac{3}{4}$ lbs.		
$\frac{7}{8}$	19 lbs.		
1	24 $\frac{1}{2}$ lbs.		



Packed as follows: $\frac{1}{4}$ to $\frac{3}{4}$ incl., 12 to a box
 $\frac{7}{8}$ and larger, 6 to a box

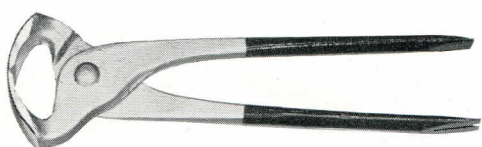
VAUGHAN *Fine Tools*



Since 1869

Vaughan Tools

CARPENTER PINCERS



This is the original handy tool for the tool box. Used for cutting wire or small nails and also for pulling nails. One handle has screw driver end for screws and for prying. The other handle has claw end for pulling nails. Forged from extra refined steel. Jaws are polished. Attractive blue and silver finish handles.

No.	Lgth. In.	Pack	Shipping Wgt. Per Dozen
206	6	6	6 lbs.
208	8	6	10½ lbs.
210	10	6	16 lbs.

CUTTING NIPPERS



Designed for cutting wire, nails and small dimension metal items. Forged from extra refined steel. Jaws polished. Attractive blue and silver finish handles.

No.	Lgth. In.	Pack	Shipping Wgt. Per Dozen
312	12	6	26½ lbs.
314	14	6	28 lbs.

WRECKING BARS



Vaughan Wrecking Bars are made with the same care as the balance of our line. Both ends are individually tempered and tested. Made with a new design recessed claw with longer and narrower slot for pulling nails. Back of the claw is flat for ripping purposes. Attractive blue and silver finish.

No.	Size Steel	Lgth. In.	Shipping Wgt. Per Dozen
12	½	12	10 lbs.
18	⅝	18	24 lbs.
24	¾	24	42 lbs.
30	¾	30	54 lbs.

Packed loose

Vaughan Tools

RIVET SETS

Vaughan makes Rivet Sets in two patterns. Tinner's pattern is designed for setting and forming rivet heads. Farmers' pattern is for setting and forming soft rivets used on belting and harness.

TINNERS

Ends polished. Attractive blue and silver finish body.

No.	For Iron Rivets, Lbs.	For Copper Rivets Nos.	Lgth. In.	Shipping Wgt. Per Dozen
00	14		5½	5½ lbs.
0	12 & 10	5	5½	5½ lbs.
1	8	6	5	4¼ lbs.
2	6	7	5	4¼ lbs.
3	5 & 4	8	4½	2¾ lbs.
4	3 & 2½	9	4½	2¾ lbs.
5	2 & 1¾	10 & 11	4½	2¾ lbs.
6	1½	12	4¼	1¾ lbs.
7	1¼	13	4¼	1¾ lbs.
8	12 & 10 oz.	14	4¼	1¾ lbs.

Packed 6 to a box

FARMERS

Natural finish

7	6	7	5	5½ lbs.
8	5 & 4	8	5	5½ lbs.
9	3 & 2½	9	5	5½ lbs.
10	2 & 1¾	10 & 11	5	5½ lbs.

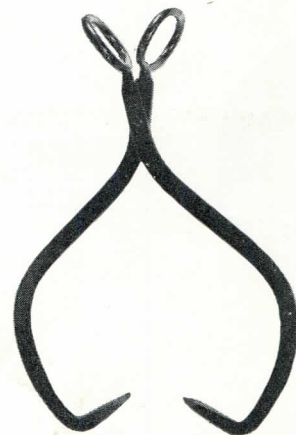
Packed 12 to a box

ICE TONG

This Ice Tong is very serviceable and is especially adapted for use in the household and in restaurants and stores. It has a bent handle and duck bill points. Painted black.

No.	Span, in.	Shipping Wgt. Per Dozen
7	15	30 lbs.

Packed loose



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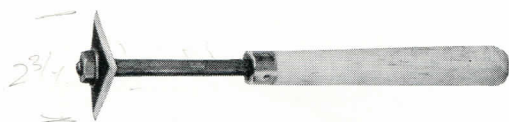


Since 1869

Vaughan Scrapers

BOX SCRAPER

Used for scraping lettering off boxes. Triangular blade of extra warranted steel with polished finish bevels. Steel ferrule. Shank extends into handle and is secured by rivet through handle and shank. Blade is held in place by nut screwed on end of shank. Select hardwood handle.



No.	Width, cut. edge, in.	Lgth. of handle, in.	Lgth. over- all, in.	Shipping Wgt. Per Dozen
6	2 3/4	7 1/2	12	8 1/2 lbs.
6 Blades				1 lb.

Scrapers packed 6 to a box
Extra blades 12 to a box

SHIP (or BLOCK) SCRAPER

Used for heavy scraping such as ship decks or butcher's blocks. Triangular blade of extra warranted steel with polished finish bevels. Malleable iron ferrule. Blade is held in place by heavy machine bolt screwed into top of ferrule. Stained hardwood handle.

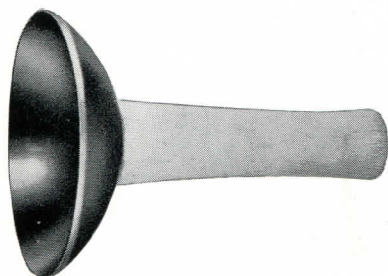


No.	Width, cut. edge, in.	Lgth. of handle, in.	Lgth. over- all, in.	Shipping Wgt. Per Dozen
8	5	13 1/2	17	18 lbs.
8 Blades				3 1/2 lbs.

Scrapers packed loose
Extra blades 12 to a box

HOG SCRAPERS

No. 6 Scraper is designed for packing house use. No. 8 Scraper is designed for farmers' use. Edges are ground and blade is secured by bolt through handle. Natural finish handle.



No.	Sheet Steel Gauge	Diam. of blade, in.	Lgth. of handle, in.	Lgth. over- all, in.	Shipping Wgt. Per Dozen
6	18	4 1/2	5 1/2	6 3/4	6 3/4 lbs.
8	20	4	5 1/2	6 1/2	5 1/2 lbs.

Packed 12 to a box

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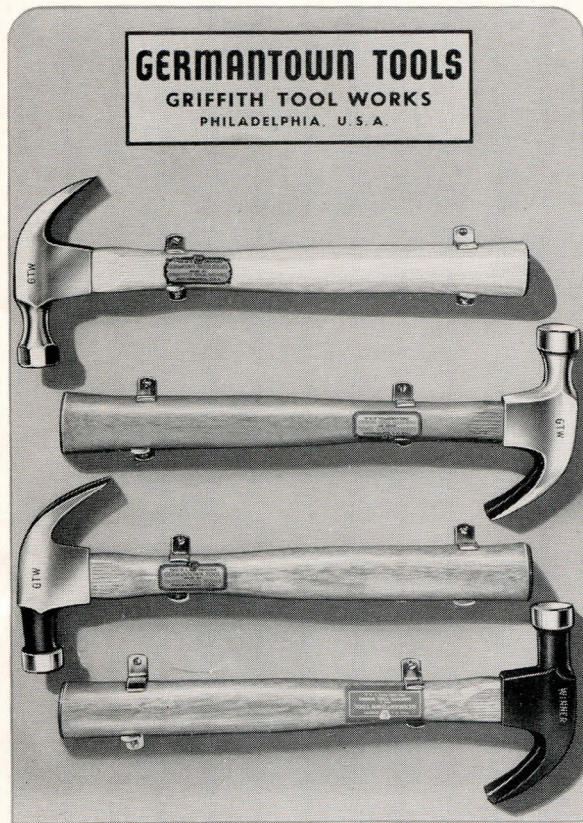
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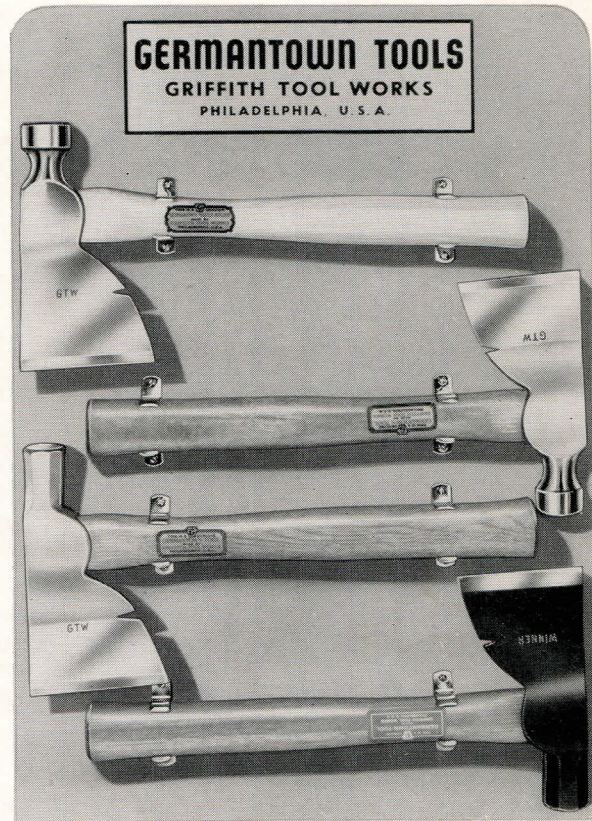
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